Ultramid® A3EG7

BASF Corporation - Polyamide 66

Monday, November 4, 2019

General Information

Product Description

Ultramid A3EG7 is a 35% glass fiber reinforced injection molding PA66 grade for machinery components and housings of high stiffness and dimensional stability.

Applications

Typical applications include lamp socket housings, cooling fans, insulating profile for aluminium window frames, water containers for automotive cooling systems, as well as electrically insulating parts.

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Filler / Reinforcement	• Glass Fiber, 35% Filler by Weight		
Features	• High Dimensional Stability	• High Stiffness	• Oil Resistant
Uses	• Automotive Applications • Containers	• Electrical Parts • Housings	• Machine/Mechanical Parts
Agency Ratings	• EC 1907/2006 (REACH)		
RoHS Compliance	• RoHS Compliant		
Automotive Specifications	• CHRYSLER MS-DB-41 CPN2224 Color: Color As Noted On Drawing • CHRYSLER MS-DB-41 CPN3695 Color: Color As Noted On Drawing • FORD WSK-M4D673-A • GM GMP.PA66.013 Color: Black • GM GMP.PA66.013 Color: Natural • GM GMW16802P-PA66-GF35 Color: Black • GM GMW16802P-PA66-GF35 Color: Natural • GM QK 003014 Color: Natural • SAE J1639 • SAE J1639 PA1116 Color: Black • SAE J1639 PA1116 Color: Natural		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties [1]

Physical	Dry	Conditioned	Unit	Test Method
Density / Specific Gravity	1.41	--		ASTM D792
Density	1.41	--	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR)				ISO 1133
275°C/5.0 kg	40	--	cm³/10min	
Molding Shrinkage - Flow (0.125 in)	3.0E-3	--	in/in	
Water Absorption (Saturation)	5.0	--	%	ASTM D570
Water Absorption				ISO 62
Saturation, 73°F	5.0	--	%	
Water Absorption				ASTM D570
Equilibrium, 50% RH	1.6	--	%	
Water Absorption				ISO 62
Equilibrium, 73°F, 50% RH	1.6	--	%	

Ultramid® A3EG7
BASF Corporation - Polyamide 66

Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (73°F)	1.67E+6	1.23E+6	psi	ISO 527-2
Tensile Strength (Break, 73°F)	30000	--	psi	ASTM D638
Tensile Stress				ISO 527-2
Break, 73°F	30500	21800	psi	
Break, 176°F	17700	--	psi	
Tensile Elongation (Break, 73°F)	3.0	--	%	ASTM D638
Tensile Strain				ISO 527-2
Break, 73°F	3.0	5.0	%	
Break, 176°F	5.3	--	%	
Flexural Modulus (73°F)	1.43E+6	--	psi	ASTM D790
Flexural Modulus (73°F)	1.45E+6	1.23E+6	psi	ISO 178
Impact	**Dry**	**Conditioned**	**Unit**	**Test Method**
Charpy Notched Impact Strength				ISO 179
-22°F	5.7	--	ft·lb/in²	
73°F	6.7	10	ft·lb/in²	
Charpy Unnotched Impact Strength				ISO 179
-22°F	36	--	ft·lb/in²	
73°F	45	50	ft·lb/in²	
Notched Izod Impact				ASTM D256
-40°F	1.8	--	ft·lb/in	
73°F	2.3	--	ft·lb/in	
Notched Izod Impact Strength				ISO 180
73°F	6.7	--	ft·lb/in²	
Thermal	**Dry**	**Conditioned**	**Unit**	**Test Method**
Deflection Temperature Under Load				ASTM D648
66 psi, Unannealed	482	--	°F	
Heat Deflection Temperature				ISO 75-2/B
66 psi, Unannealed	482	--	°F	
Deflection Temperature Under Load				ASTM D648
264 psi, Unannealed	482	--	°F	
Heat Deflection Temperature				ISO 75-2/A
264 psi, Unannealed	482	--	°F	
Peak Melting Temperature	500	--	°F	ASTM D3418
Melting Temperature (DSC)	500	--	°F	ISO 3146
CLTE - Flow	5.6E-6	--	in/in/°F	ASTM E831
CLTE - Flow	9.4E-6	--	in/in/°F	
CLTE - Transverse	3.6E-5	--	in/in/°F	
RTI Elec				UL 746
0.030 in	248	--	°F	
0.06 in	248	--	°F	
0.12 in	248	--	°F	
0.24 in	248	--	°F	
RTI Imp				UL 746
0.06 in	248	--	°F	
0.12 in	248	--	°F	
0.24 in	248	--	°F	

Ultramid® A3EG7
BASF Corporation - Polyamide 66

Thermal	Dry	Conditioned	Unit	Test Method
RTI Str				UL 746
0.06 in	266	--	°F	
0.12 in	266	--	°F	
0.24 in	266	--	°F	
Electrical	**Dry**	**Conditioned**	**Unit**	**Test Method**
Volume Resistivity (0.0591 in)	1.0E+15	1.0E+12	ohms·cm	ASTM D257
Volume Resistivity	1.0E+15	1.0E+12	ohms·cm	IEC 60093
Dielectric Constant (1 MHz)	3.50	5.50		IEC 60250
Dissipation Factor				IEC 60250
100 Hz	0.020	0.30		
1 MHz	0.020	0.15		
Comparative Tracking Index	550	550	V	IEC 60112
Flammability	**Dry**	**Conditioned**	**Unit**	**Test Method**
Flame Rating				UL 94
0.06 in	HB	--		
0.12 in	HB	--		
0.24 in	HB	--		

Processing Information

Injection	Dry	Unit
Drying Temperature	176	°F
Drying Time	2.0 to 4.0	hr
Suggested Max Moisture	0.15	%
Processing (Melt) Temp	536 to 581	°F
Mold Temperature	176 to 194	°F
Injection Pressure	508 to 1810	psi
Injection Rate	Fast	

Notes

[1] Typical properties: these are not to be construed as specifications.